

Head and Cap Range

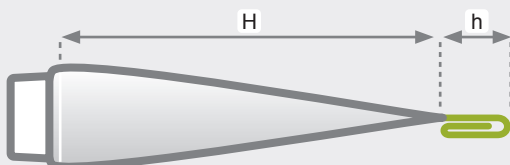
Tube diameter		Length (min-max)	Head	Caps
mm	inch Approx'			
13.5	1/2"	75-100	M7	A
19	3/4"	80-125	M9, T92	A, B, D
22	7/8"	100-135	M9, T82	A, E
		100-135	M9, T92	A, B
25	1"	100-160	M9, M11, T11	A, C, D
28	1 1/8"	100-170	M9, M11, T92, T11	A, B, C, D
30	1 1/4"	100-150	M11, T11	A, C, D
31.75		100-165	T92, M9	B, A
32	1 1/2"	100-170	M9, M11, T11	A, C, D
38		120-165	M9	A
40	1 23/40"	120-170	T11	A

Recommended Tube Length in mm (includes regular fold of 14mm)

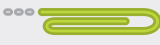


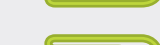
		Tube Diameter in mm										
		13.5	19	22	22.2	25	28	30	31.75	32	38.1	40
mm	min	75	80	100	100	100	100	100	100	100	120	120
8		80										
15			85									
25			105									
25			120	100	100							
30				115	115	100						
35				130	130	110						
40				135	135	120						
45						130	110	105	100	100		
50						140	120	115	110	105		
55						155	130	120	120	110		
60							140	130	130	120		
70							160	145	145	135		
75							170	150	150	140	120	
95										165	136	
100										170	140	130
105											145	135
125											165	145
130												150
135												155
145												165
150												170
mm	max	100	125	135	135	160	170	150	165	170	165	170
	inch	1/2"	3/4"		7/8"	1"	1 1/8"		1 1/4"		1 1/2"	1 23/40"

Approximate Tube Diameter in Inches

Folding Zone



H Length of body without fold
h Fold length
L H+h total length inclusion fold

-  Regular Fold
14 mm
-  Security Fold
19 mm
-  17 mm
-  Double Fold
24 mm

Available Caps

FEZ Puncture Point



T11, M9, M7

A

Reverse FEZ Puncture Point



T92

B

Stand Up Puncture Point



M11

C

Ribbed Stand Up Puncture Point



M9, M11

D

Eye Tip



T82
Long Nozzle
with ring for Ø22

E

Decoration

Up to 4 offset color.

External coating including head.
Optionally: special effect with colored or metallic coating.

Specific internal coating developed according to use (hair coloration, pharmaceuticals).

Fold seal to ensure secure folding.

Head and Cap Range

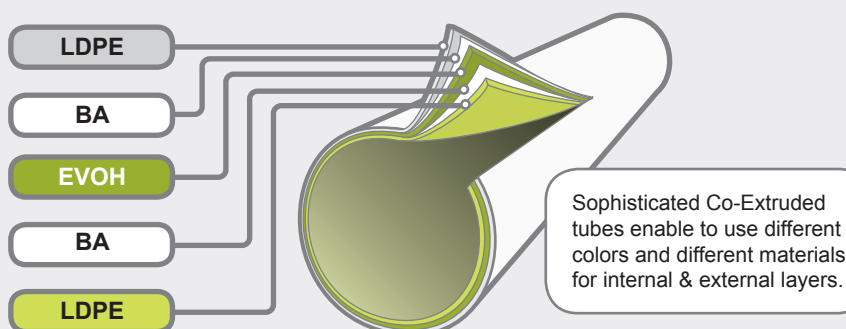
Tube diameter		Length (min-max)	Head	Caps
mm	inch Approx'			
19	3/4"	60-110	M11, Long Nozzle/full, Dome	A, B, C, E
22	7/8"	65-120	M11	E
25	1"	75-145	M11, Long Nozzle/full	B, C, E
30	1 1/5"	75-175	M15	D, E, G
35	1 3/8"	80-185	M15, OR, High	D, E, F, G, H
40	1 1/2"	80-185	M15, OR, High	D, E, F, G, H
50	2"	100-195	M22, OR, High	D, E, F, H

Recommended Tube Length in mm

		Tube Diameter in mm						
		19	22	25	30	35	40	50
mm	min	60	65	75	75	80	80	100
8		60						
10		65	65					
15		85	70					
20		100	85	75				
25			100	90				
30			115	100	80			
35				110	90			
40					95			
50					110	90	85	
60					125	105	95	
70					145	115	105	
80						125	110	
90						140	120	
100						150	125	105
120						165	145	110
125						175	150	115
150							165	130
175								140
200								155
250								180
mm	max	110	120	175	175	185	185	195
inch		3/4"	7/8"	1"	1 1/5"	1 3/8"	1 1/2"	2"


Approximate Tube Diameter in Inches

The Individual Layers of the Co-Extruded Tube



Available Caps


Dome



M15

A


Cosmetic Long Nozzle



**Long Nozzle tube
Ø25, Ø19**

B


Eye Tip



**Long Nozzle tube
Ø25, Ø19**

C


Flip Top



M15, M22

D


Stand Up



M11, M15, M22

E


Stand Up Rounded



M15, High

F


Stand Up Ribbed



M11, M15

G

Flip Top Oriented

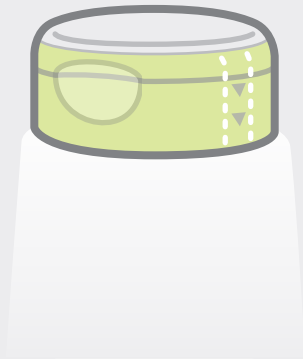


OR

H

First Use Guarantor

**Purity seal on Flip Top Oriented cap:
plastic wrap on cap**



Ø35, Ø40, Ø50

Tamper evident: aluminum seal



Ø35, Ø40, Ø50

Decoration and Innovation

Hot stamping decoration on tube and on cap: gold, silver, coloured, and with tactile effect

External coating: Glossy, Matt or Satin finish

Lageen is developing a new generation of flip top caps reducing the weight by more than 35%.

In parallel Lageen has decided to reduce the thickness of the tube sleeves by 16% for the big diameters.

Ultraviolet varnishes are promoted to prevent emission of Volatile Organic Compounds (VOC) in the atmosphere.

Lageen is also promoting the delivery of the goods by ocean freight to reduce emission of CO₂.

Dry Offset Printing:

Up to 8 color + External Coating;

High definition, CTP (abbreviation: Computer To Plates) technology replaces Labels, saves Material and Energy and provides high Quality of printing, very similar to color photography.

Silk Screen Printing:

Up to 6 color + External Coating;

Selected coating and special coating with tactile effect.

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